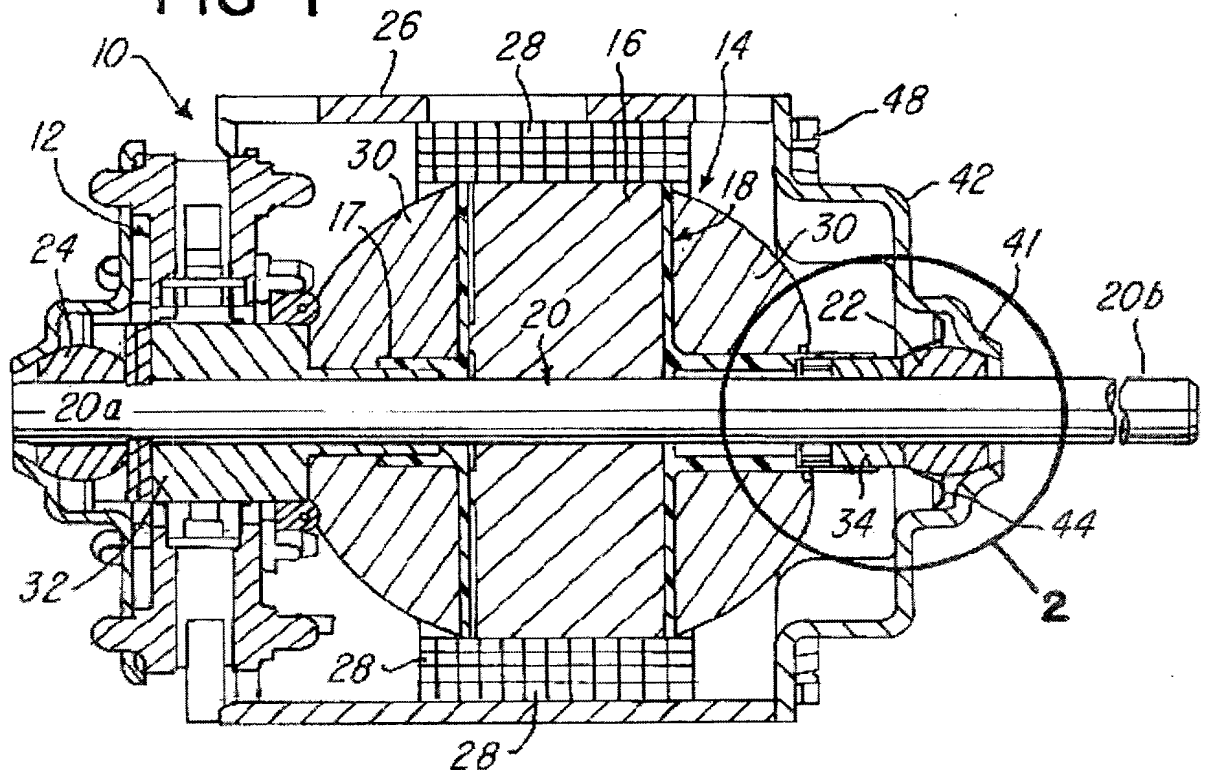
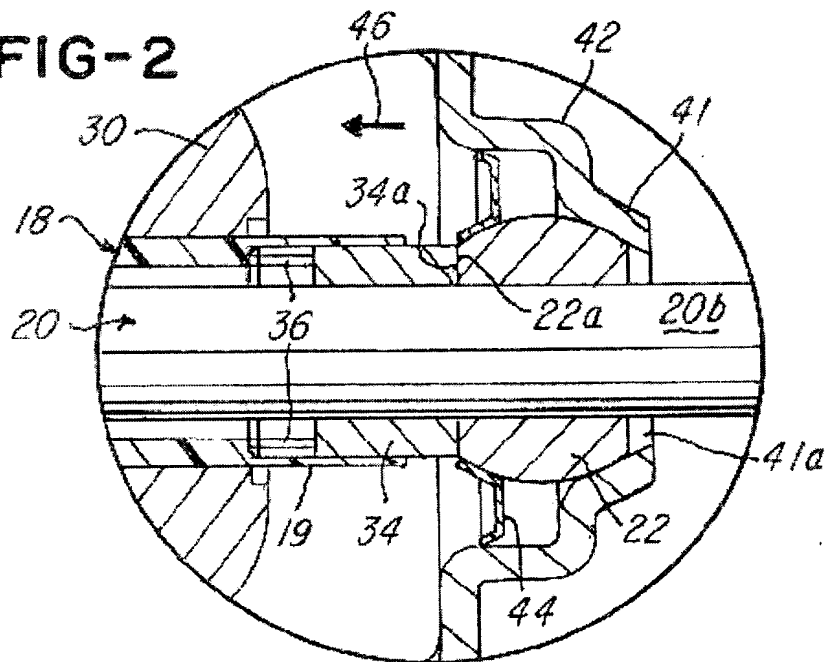


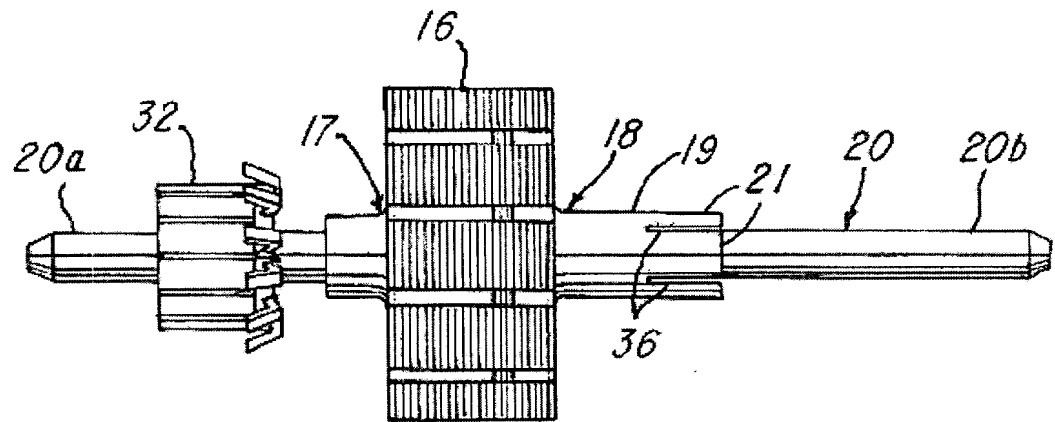
**FIG-1**



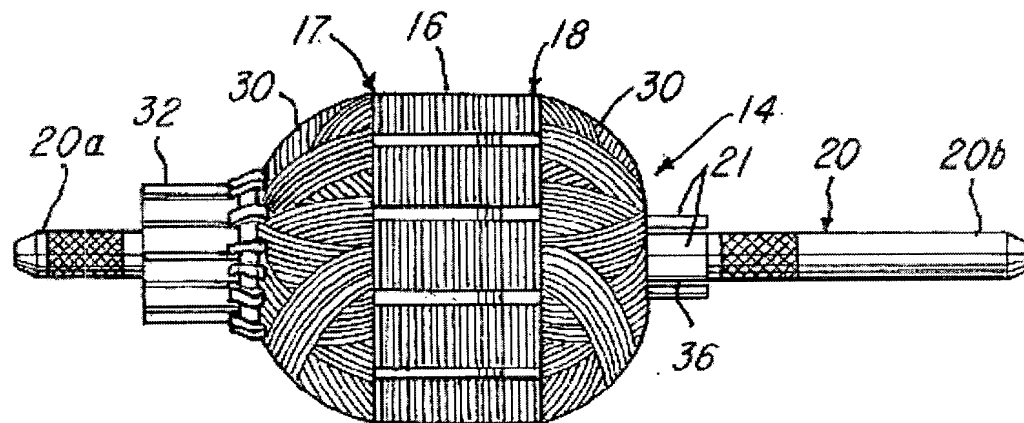
**FIG-2**



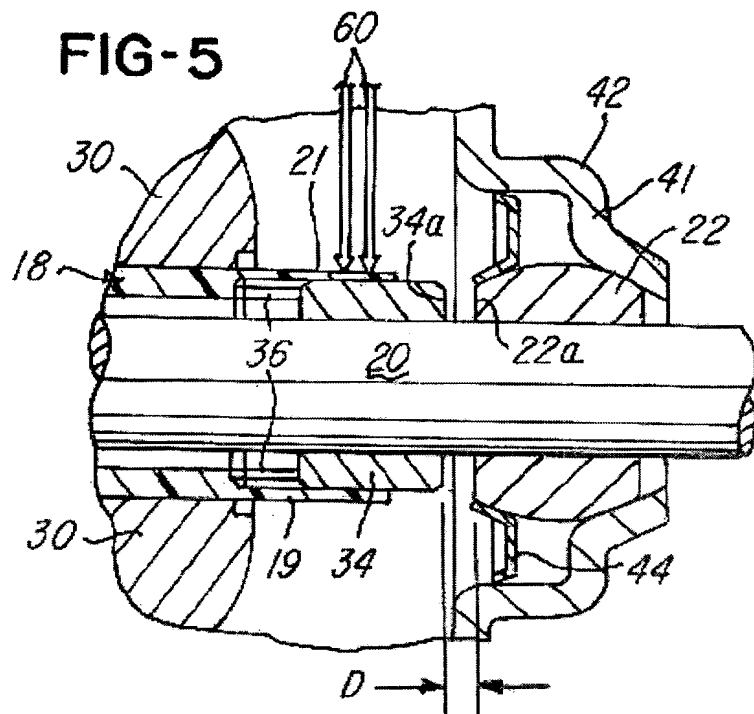
**FIG-3**



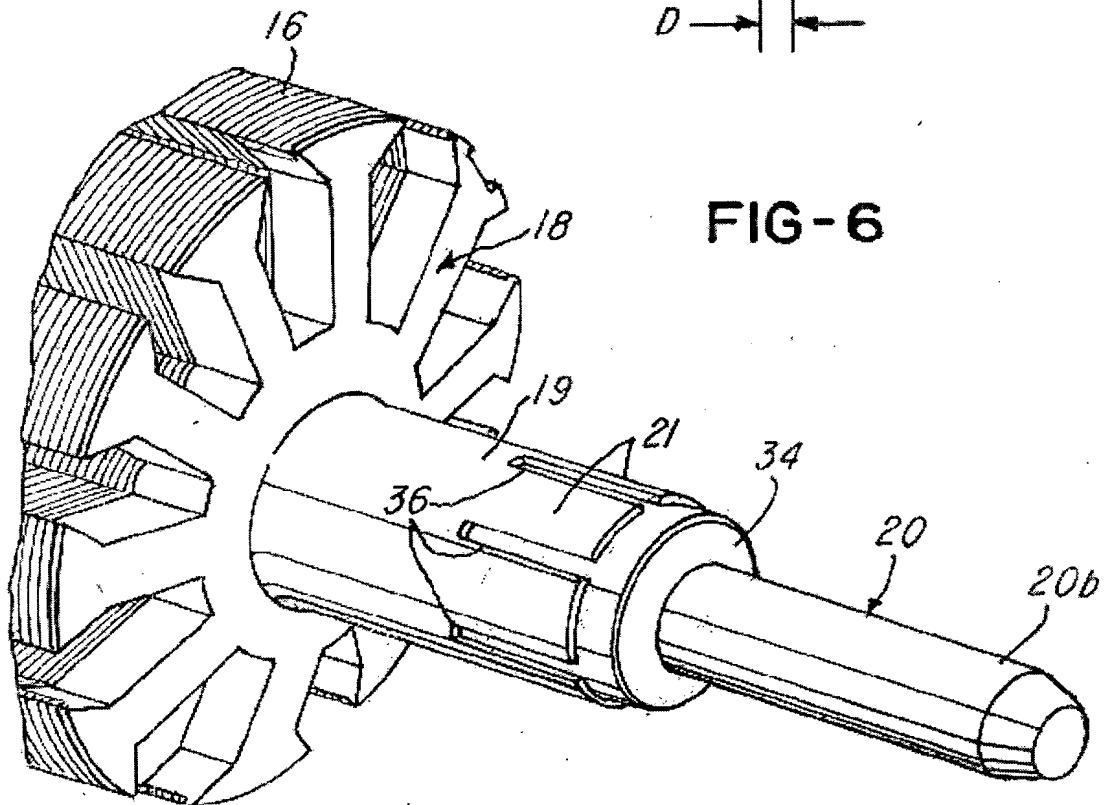
**FIG-4**



**FIG-5**



**FIG-6**



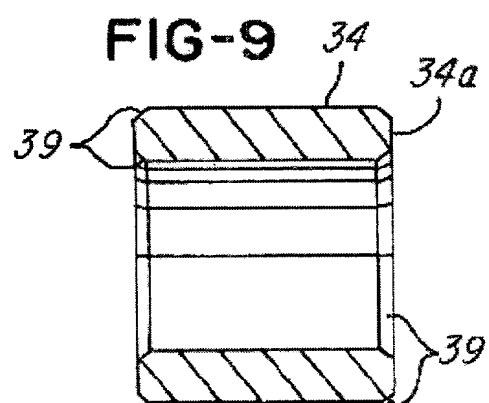
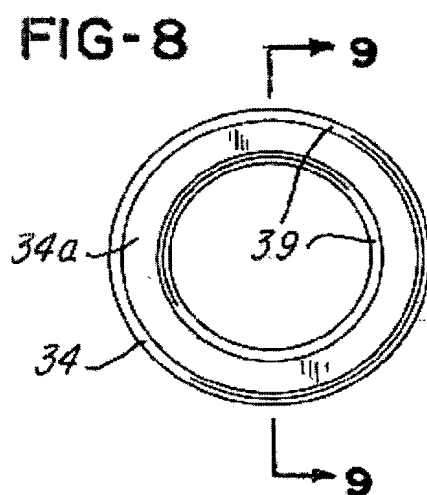
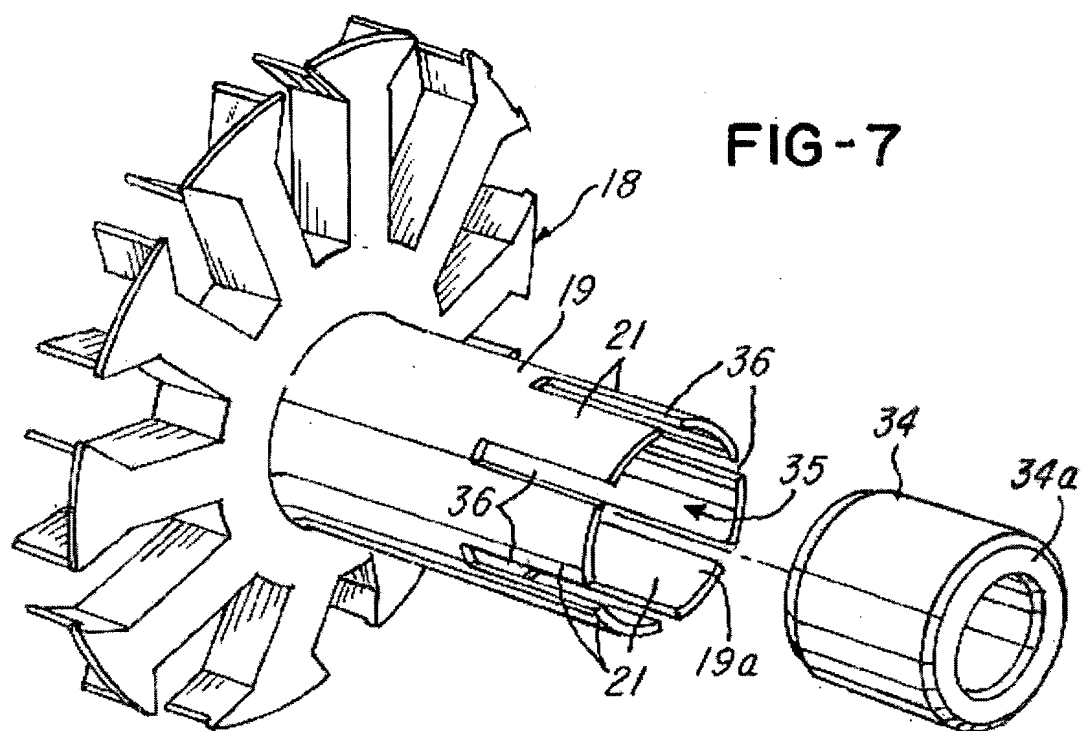


FIG-10

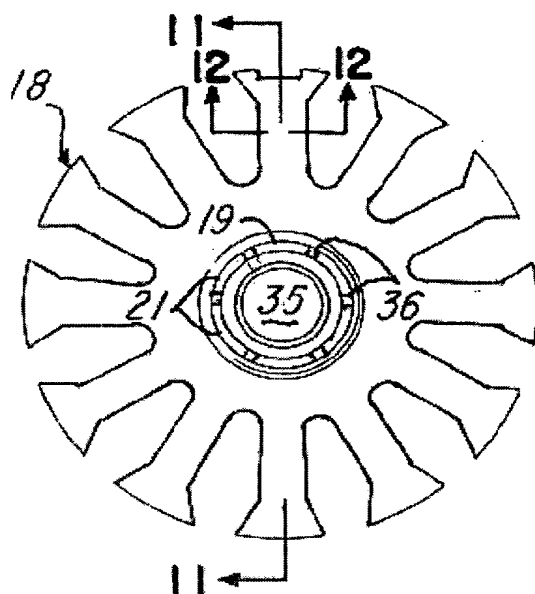


FIG-11

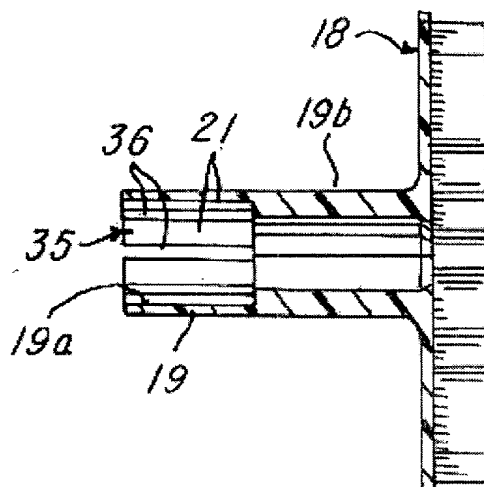


FIG-12

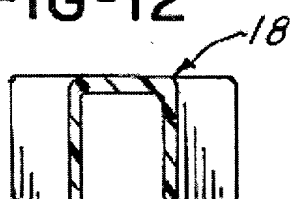


FIG-13

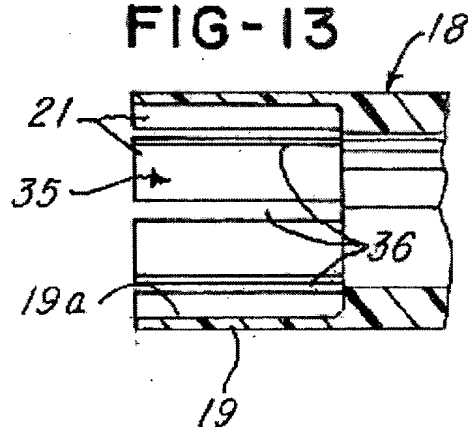


FIG-14

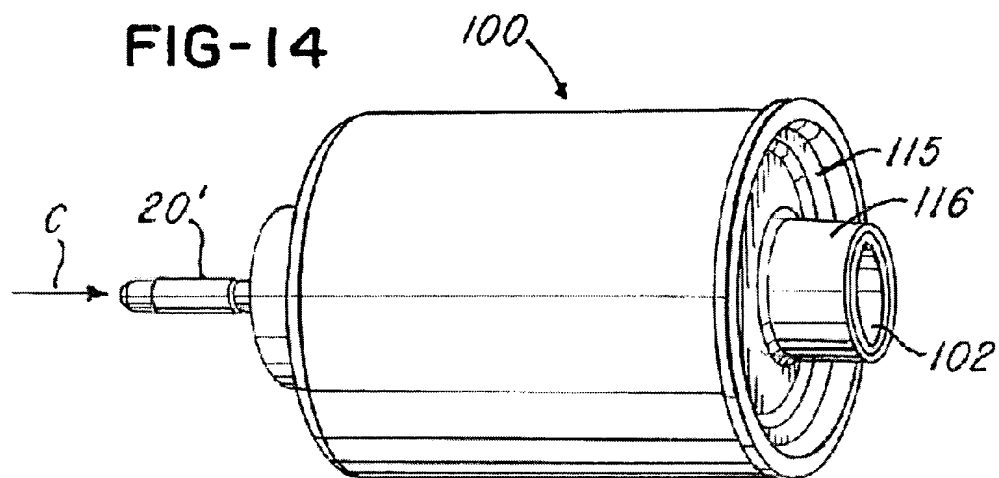
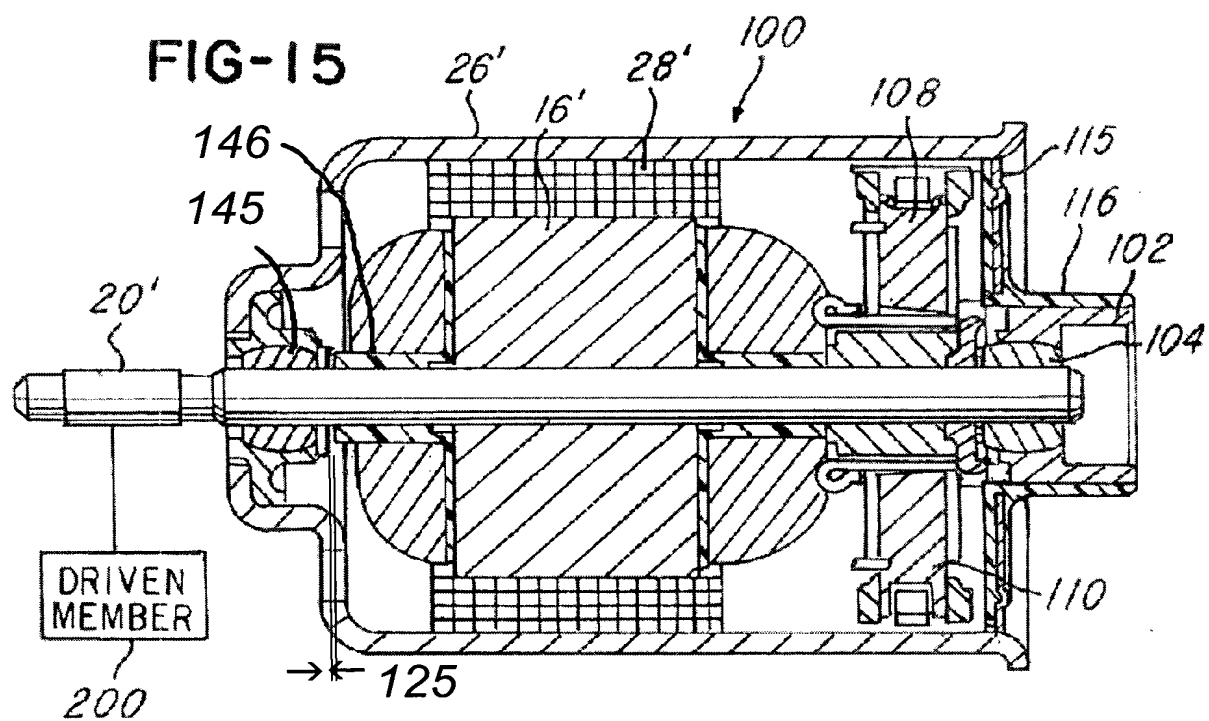
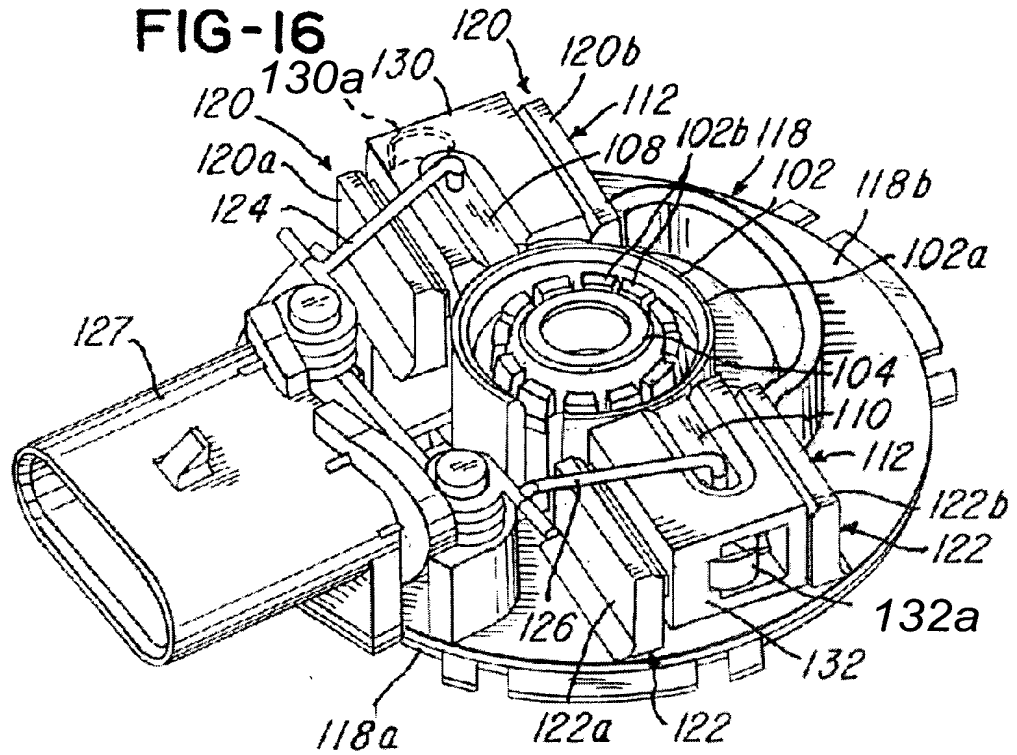


FIG-15



**FIG-16**



**FIG-17**

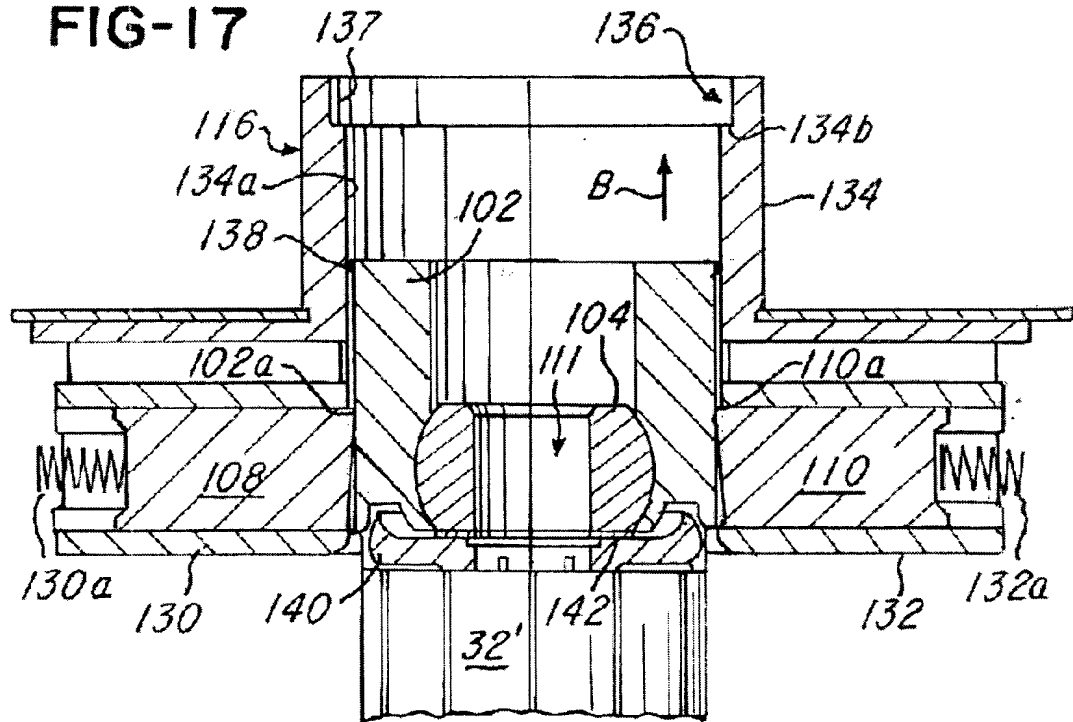


FIG-18

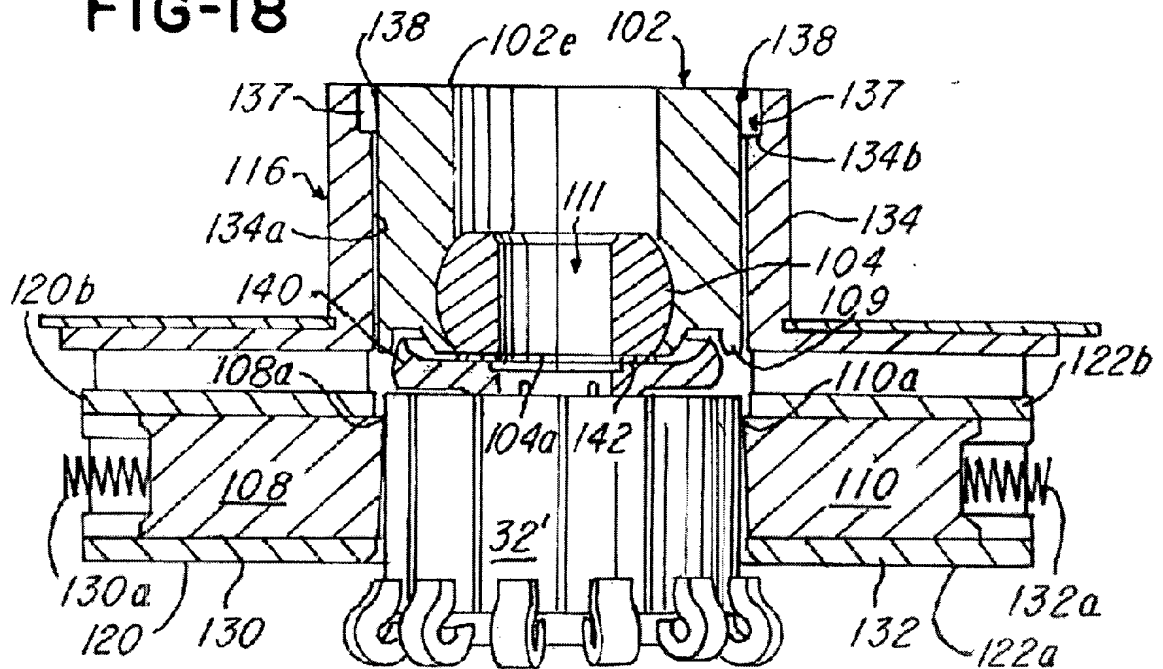


FIG-19A

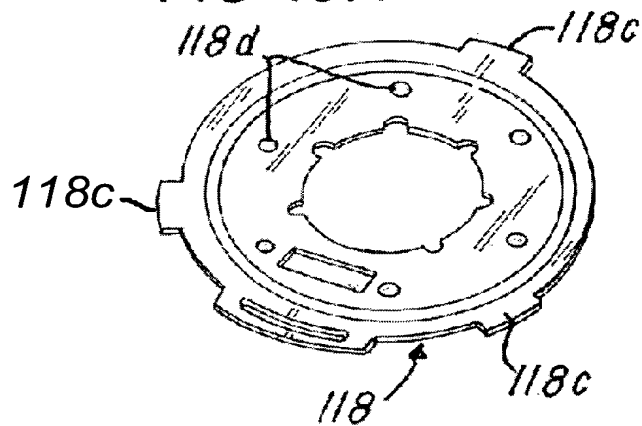


FIG-19B

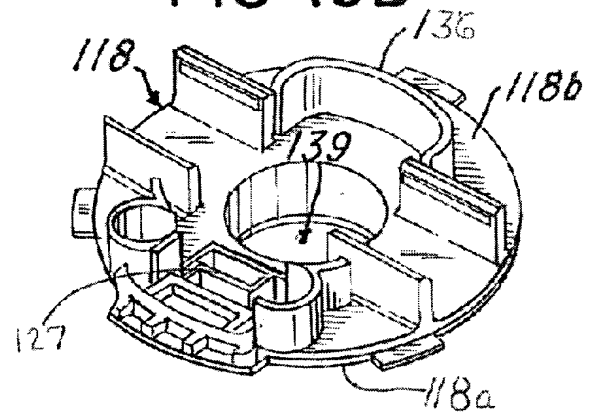


FIG-19C

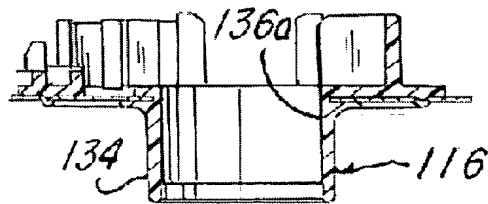
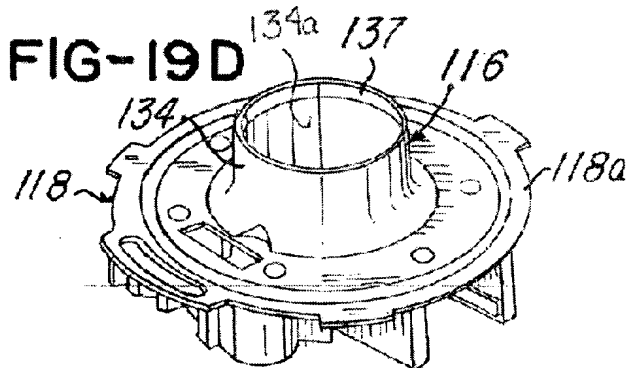
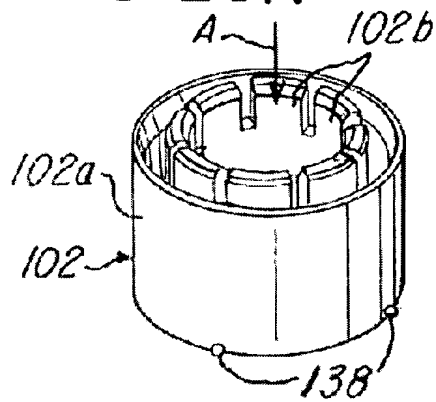


FIG-19D

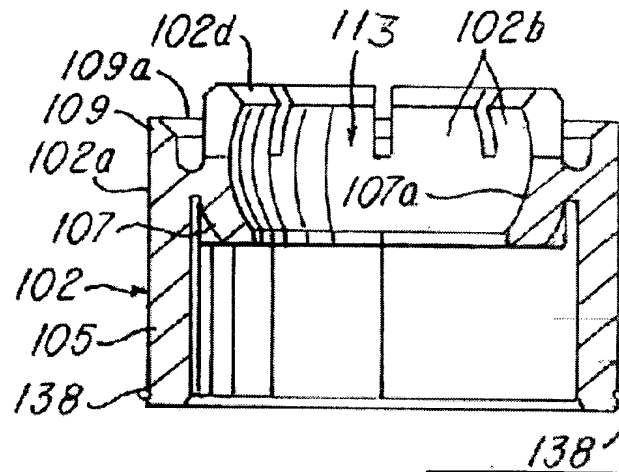




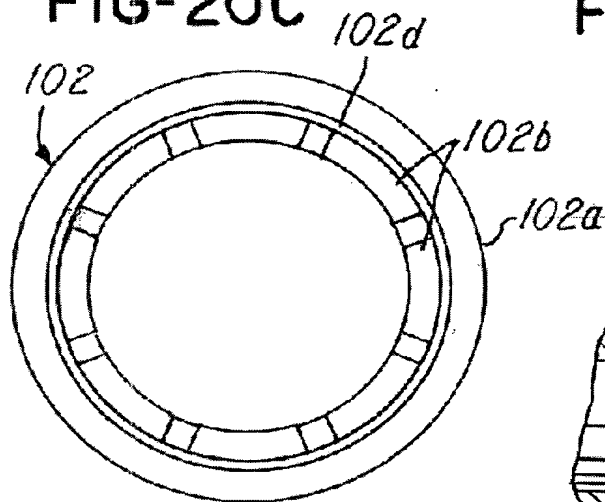
**FIG-20A**



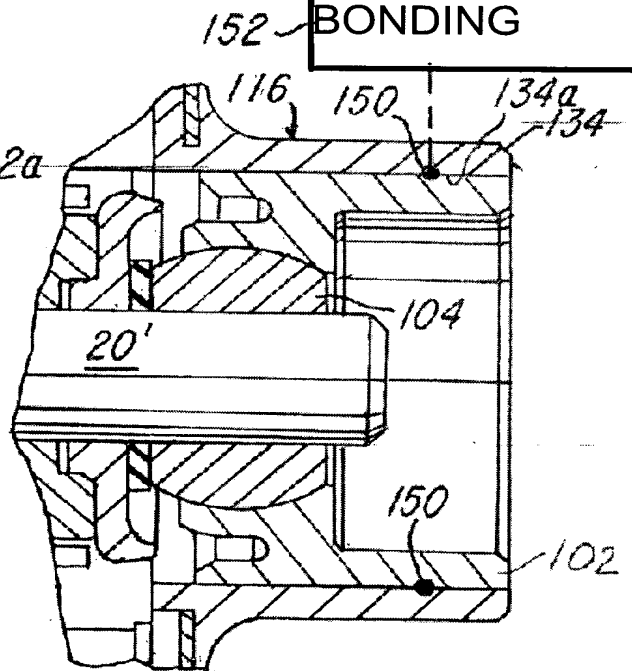
**FIG-20B**



**FIG-20C**



**FIG-21**



LASER OR  
ULTRASONIC  
WELD OR  
BONDING